

Effisus Bonding KFP

Effisus **Bonding KFP** Adhesive is used for bonding EPDM and butyl to concrete, masonry, wood, glass, aluminium, steel and bitumen or for lap joint connections.



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Technical data

Essential characteristics	Result
Base	Styrene rubber, solvent-borne
Colour	Black
Viscosity	Pasty
Density	1.0 g/cm ³
Solid content (by weight)	75%
Flash-off time / waiting time	30 sec
Open time	10 min
Consumption	200-300 g/m ²

Others

Processing temperature

-5°C to +35°C (surface temperature)

Low temperatures can cause a temporary increase in viscosity resulting in reduced extrusion and slower curing rates.

Preparation

The surfaces must be dry, clean and free of dust and grease. Pretreatment may be recommended.

Effisus Bonding KFP Adhesive can be apply with hand or air gun or using a spatula.

Insert the EPDM or butyl material to adhere/ seal immediately, after 10 minutes at the latest and press.

The exact waiting time depends on room temperature, film thickness and absorbency of the substrate.

Due to the different compositions and qualities of foils, preliminary tests are recommended.

Cleaning

Use the Effisus Cleaner LV or similar.

Clean tools immediately after use.



Storage

Effisus Bonding KFP Adhesive should be used within the shelf life specified on the packaging. Store in original unopened containers, at temperatures between +10°C and +30°C. Shelf life of 24 months after production.

Safety

Please notice the indications on safety-data-sheet and the safety-indications on the labels of each product for the treatment of our products. Especially the directions of the Dangerous Substance Regulation have to be respected. Keep the safety-data-sheet of the product you treat ready to hand. It gives you valuable indications for the safe usage, disposal and in case of accidents.

Packaging

600ml Sachets (Carton of 12units).