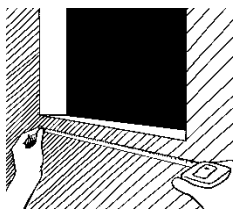


INSTALLATION INSTRUCTIONS - EFFISUS SEALEXPAND TAPE

Measurement and Surface Preparation

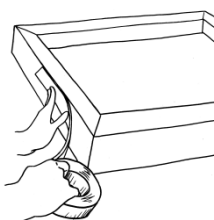
1



Measure the aperture dimensions and the width of the joint where the Effisus SealExpand Tape will be applied.
 All surfaces should be dry. Clean and degrease all smooth surfaces using Effisus Setup PR Cleaner.

Connecting Operations

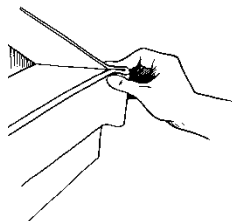
2



Place the frame on a stable surface. All of the perimeter should be accessible, for a correct installation can be achieved.
 Effisus SealExpand Tape is self-adhesive, not for structural reasons, but to aid installation. Remove the release liner and apply the tape to the surface, while pressing with a hand to activate bonding process.
 Start the application at the sides of the frame and never at the corners.
 The tape must be installed as close as possible to the outer border of the frame so it can ensure proper water sealing.

Corners and Details

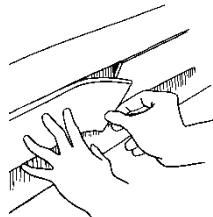
3



When applying the Effisus SealExpand Tape, fold it in all corners, with a length no lower than the minimum thickness of the applied tape. This way, the tape will then be able to expand inside the joint, as designed.
 Applying fasteners on the Effisus SealExpand Tape does not affect its waterproofing performance.

Overlaps and Flashings

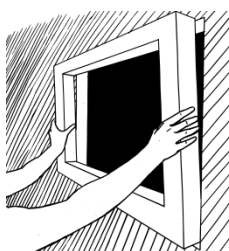
4



In all flashings, overlaps and interruptions of the Effisus SealExpand Tape should be performed with a diagonal cut on both tape's edges. These edges should overlap each other and both should be cut at the same time, thus ensuring they fit perfectly and consequently ensure that a perfect seal of the perimeter is achieved.

Frame Placement

5



When placing the frame, pressure must be developed on the aperture's lower side and the frame should be fitted and levelled within the opening. Any movement of the Effisus SealExpand Tape occurred during or after the frame placement can be corrected using a spatula. When positioning shims, pay special attention so that they don't overlap the tape's bonding area.
 The tape can be painted or covered with sealant, after being installed.