

INSTALLATION INSTRUCTIONS - EFFISUS ECOFACADE P-FIX MEMBRANE

Substrate Preparation

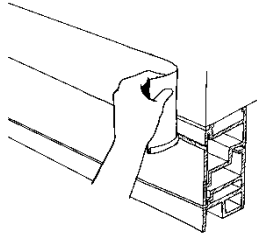
1


All substrates should be dry. Please clean all non-absorptive, smooth substrates using the Effisus Setup PR Cleaner.

Remove any loose material from absorptive, porous substrates, such as concrete, and subcoat these substrates with the Effisus Coat NP Primer. Allow the primer to flash off.

Bonding operations can not be carried out at temperatures below -10°C. For temperatures between 5°C and -10°C always subcoat the substrates with Effisus Coat NP Primer.

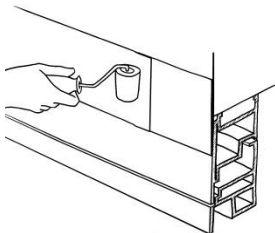
Connecting Operations

2


Firmly press the profile attached to the Effisus Ecofacade P-Fix Membrane into the mounting recess of the window profile.

The side on the membrane without profile must be glued to the substrate using the Effisus Bonding KF / KF+P Adhesive. Minimum bonding width for any substrate: 40mm.

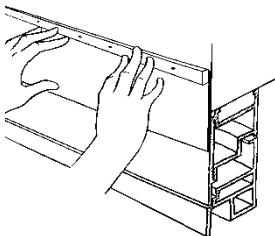
Overlaps

3


Seams between Effisus Ecofacade P-Fix Membranes should have a minimum overlap of 80mm.

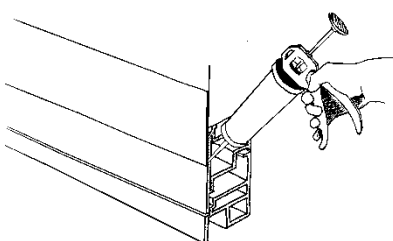
Cut the profile in a way so that you can have a flat overlap of the two Effisus Ecofacade P-Fix Membranes and apply 2 beads with 8mm diameter of the Effisus Bonding KF / KF+P Adhesive on top of bottom Effisus Ecofacade P-Fix Membrane, connect both membranes and press on using a steel roller (until the adhesive has spread into a 1mm thick layer.)

Mechanical Fastening

4


If the bonding width is under 40mm mechanical fastening is required. Mechanical fastening should be done using an aluminium termination bar screwed at 250mm oc maximum.

Details

5


Effisus Ecofacade P-Fix Membrane perimeter, inner and outer corners, and other details, can be sealed with the Effisus Bonding KF+P Adhesive.