

INSTALLATION INSTRUCTIONS - EFFISUS BOND SF TAPE

Surface Preparation

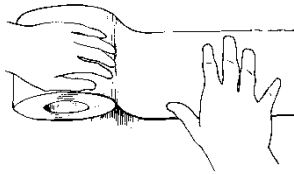
1



All substrates should be dry. Please clean all non-absorptive, smooth substrates using the Effisus Setup EC Cleaner. Remove any loose material from absorptive, porous substrates, such as concrete, and subcoat these substrates with the Effisus Coat EP Primer. Allow the primer to flash off. Bonding operations can not be carried out over iced surfaces.

Connecting Operations

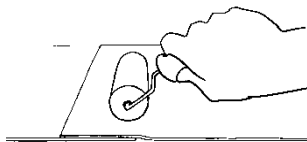
2



There must be no less than 5.0cm of Effisus Bond SF Tape on each side of a joint. Install the Effisus Bond SF Tape over the repair area, removing the release liner gradually to prevent contamination of the adhesive prior to application. Roll with pressure using a steel roller to activate bonding process. Apply gently and without tension.

Overlaps

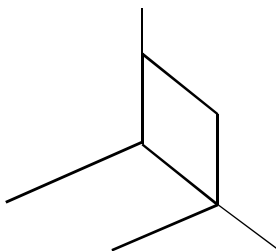
3



Seams between Effisus Bond SF Tapes should have a minimum overlap of 100mm. Adhere the top Effisus Bond SF Tape over the bottom Effisus Bond SF Tape. Rub or roll with pressure using a steel roller to activate bonding process.

Corners and Other Details

4



Pay attention not to stretch the Effisus Bond SF Tape and lay it in gently. Effisus Bond SF Tape perimeter, inner and outer corners, and other details, can be sealed with the Effisus Block EK Sealant.